

Work Order ID 72928

Thursday, August 18, 2011



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Item ID:	Revision ID:		
Item Name:			
Draw Nbr:	Start Date: 8/18/2011 9:0	Start Qty: 1.00	
Revision Nbr:	Required Date: 8/22/2011	Reqd Qty: 1.00	
Reference: ECN 11-617	Cust Item ID:		Customer ID:
Description: UPDATE WITH NEW PAPERWORK :D 412-783-011 X 1 B70193 PER ECN 11-617			Sales Order:
Approvals:	Process Plan: <u>MF</u>	Date: <u>11-08-18</u>	Tooling: _____ Date: _____
	QC: _____	Date: _____	SPC (Y/N): _____ Date: _____

Sequence ID	Work Center ID	Operation Description	Hours		Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
			Set Up	Run							

11/18/18

QC 21 - 11/8/31

11-08-31

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 11.0729	Job No.: ENG2119JULY	ADR Yes/No: N	ADR Date: N/A	ECN #: 11- 617
Product No.: D412-783		Created By: [Signature]	Approved By: [Signature]	
Product Name: GROSS WIEGHT TOWING KIT		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	ED	
Customer Technical Support	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
LISTED DWG'S UPDATED IAW PAR11-113

Documents Affected:
RELEASE D3943 REV. E, D3954 REV. C, IIN-D412-783 REV. C

PARTS MUST COMPLY ☐ **PREVIOUS PARTS SATISFACTORY** ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N		NONE	
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.08.15
11	Update Product Specification Files	Y	KJ		11.08.15
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.08.15
13	Update Document Record (DR)	Y	MB	DR-D412-783 REV. E	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ	ENTER PROCUREMENT P/NS D3954-9	11.08.15
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D412-783-011 NOW AT CHG 004	11.08.15
19	Create / Update PPP's	Y	KJ	AS REQUIRED	11.08.15
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	WITH DR	11.08.15
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.08.15
24					

Description / Action:
FOR KITS IN STOCK, REPLACE EXISTING IIN WITH IIN-D412-783 REV. C
CLOSE PAR11-113.

MF 11-08-18- #72928

ECN Verified & Complete: _____ Date: _____